

**ACKLEY** machine corporation

DESIGN  
ENGINEER  
MACHINE  
ASSEMBLY

Ms. Mary Ann Grigoletti  
M & M Mars, Inc.  
800 High Street  
Hackettstown, NJ 07840

**Subject: Revised Quotation for Sample Printing a New Two Color Image on One Side of Plain M&M Chocolate Candies**

**Dear Ms. Grigoletti:**

**We are pleased to offer the following for your consideration:**

- I. Preparation of the Printing System with Two Print Units for Printing a Two Color Image on One Side of M&M Plain Chocolate Candies Including Technician Time to Test and do the Sample Printing**
  - A. Prepare two sets of proofs, one for each color image and forward the proof sets for your approval.**
  - B. Clean printer base assembly, install the second print unit and a product registration hold down assembly so the printer base assembly is ready to have the change parts installed**
  - C. Manufacture feed drum and back guide assembly and carrier bars for feeding and positioning M&M Plain Candies for printing a two color image on one side.**
  - D. After the proof approval is received manufacture two design rollers for test printing.**
  - E. Work with ink manufacture to develop proper ink for this application.**
  - F. Final assembly and testing the printing system for sample printing.**

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1273 North Church Street Moorestown, New Jersey 08057-1194 Phone: 609 234-3626 Fax: 609 234-6657

M &amp; M Mars, NJ

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**Sample Printing of a Two Color Image on M&M Plain Candies**

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- G. Sample printing of 30 kilos of M&M Plain Candies with Mike Wozniak and Jim Suttle present at Ackley Machine Corporation to witness the printing.

Cost for Above Items.....\$ 7,884.00

**IV. Considerations:**

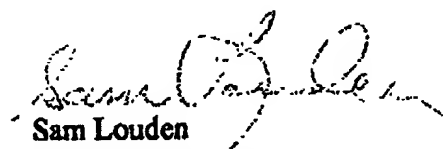
- A. All pricing is quoted F.O.B., Ackley Machine Corporation, Moorestown, NJ, and is exclusive of State, Local, or Federal Taxes.
- B. Ready to perform sample printing 3 to 4 weeks after receipt of a firm Purchase Order. In order to ensure this sample print date, *we require 50 kg of actual product to be printed* and approval of the print proofs one week after receipt of a Purchase Order.
- D. Payment Terms: One-third to accompany order, balance due 30 days from complication of sample printing at ACKLEY MACHINE CORPORATION.
- G. The offered pricing is firm for 30 days from this date.

We thank you for your consideration, and await your valued order.

Sincerely,  
ACKLEY MACHINE CORPORATION



Donald E. Stein  
General Manager



Sam Loudon  
Chief Design Engineer

cc: EMA, File. Mike Wozniak, Mars



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